

HINDUSTAN NEWSPRINT LIMITED

**SUPPLY OF WHITE CUTTINGS GRADE I & II THROUGH PURCHASE AT GATE
SCHEME(PaG)**

For supply of White Cuttings Gr I & II under Gate Purchase Scheme, HNL is announcing the rate to supply with effect from 06.04.2019.

Grade	Rate per MT F.O.R HNL plus applicable GST
White Cuttings Gr I	Rs.33000/MT plus GST
White Cuttings Gr II	Rs.25000/MT plus GST

The above rate for gate of purchase of White Cuttings Gr I & II will be valid for a period of one month from the date of issue of Purchase Order.

Delivery of the material has to commence immediately from the date of issue of Purchase Order.

The total quantity of supply is limited to 500 MT each.

Supplier can supply the White Cuttings in bundles free from prohibitive materials, out throws and other unacceptable papers.

Specification of the White Cuttings Gr I & II are given in Annexure I & II respectively.

Payment terms: The payment would be released within 15 working days against receipt and acceptance.

Interested suppliers are also requested to visit our website <http://www.hnlonline.com> and download the details towards supply of White Cuttings Gr I & II. They may contact through commercial@hnlonline.com or 9447568925/9188606705/9446713717 or land line at 04829 256211 extn 119/250/265.

HoD (CommI)

Specifications for White cuttings Gr.I

The material must be consisting of baled sheets shaving and cuttings industrially generated printed or

un printed white ground wood-free paper. All stock must be uncoated and free of nonimpact printing.

Moisture content	:	12 % Maximum
Brightness	:	82% ISO Minimum
Prohibitive Materials	:	Less than 1%
Out throws	:	Less than 1%
Mechanical Fiber	:	Nil
Sticky/Poly coated materials	:	Nil

Material shall contain high bright white grades only and colored paper is not permitted.

Moisture, brightness and ash values shall be tested in HNL Laboratory.

A representative composite sample of the cuttings submitted along with the offer will be slushed to determine the brightness value. The average of top and bottom brightness of pulp pad from slushed pulp shall be the basis of evaluation.

Pro rata Deduction

1. Brightness

Brightness below 82% ISO will be accepted with the following pro-rata deduction.

For every 0.1% ISO shortfall in Brightness 0.2% deduction in payment is applicable up to 80.0%ISO Brightness. Below 80.0% ISO rejection.

Material below 80.0% ISO Brightness may be considered as White cutting Gr.II and the rate applicable for white cutting Gr. II will be applicable.

2. Moisture

Moisture above 12.0% will be accepted with the following pro-rata deduction.

12.1%-15.0% prorata deduction of 0.15% for every 0.1% moisture above 12%

Above 15.0 % rejection.

3. Out throws/Paper & Board detrimental to production

Out-throws shall be understood to be all papers that are so manufactured or treated or are in such form as to be unsuitable for consumption as the grade specified. These include:

- ❖ Bituminized Board
- ❖ Carbon paper
- ❖ Parchment and grease proof paper

- ❖ Wet strength Paper
- ❖ Waxed Paper
- ❖ Brown packaging materials, e.g. kraft liner, and colored paper

a) Prohibitive materials/Non Paper components

The presence of prohibitive materials/non-paper components more than the specified limits causes damage to the equipment, interruptions to production, or reduce quantum of finished product and hence not permitted beyond the limits specified. The prohibitive materials/non-paper components include:

- ❖ Metal
- ❖ Plastic and laminated material
- ❖ String, ropes
- ❖ Glass
- ❖ Textiles
- ❖ Wood
- ❖ Sand and building material
- ❖ Synthetic material
- ❖ Synthetic papers
- ❖ Pressure sensitive adhesives (PSA), binding glue, window envelopes
- ❖ Plastic foils
- ❖ Aluminium foils
- ❖ CDs/DVDs

Specifications for White cuttings Gr.II

The material must be consisting of baled sheets shaving and cuttings industrially generated printed or un printed white ground wood-free paper. All stock must be uncoated and free of nonimpact printing.

Brightness -76.0% ISO min.

Moisture content	:	12 % Maximum
Brightness	:	76% ISO Minimum
Prohibitive Materials	:	Less than 1%
Out throws	:	Less than 1%
Mechanical Fiber	:	Nil
Sticky/Poly coated materials	:	Nil

Material shall contain high bright white grades only and colored paper is not permitted.

Moisture and brightness values shall be tested in HNL Laboratory.

A representative composite sample of the cuttings submitted along with the offer will be slushed to determine the brightness value. The average of top and bottom brightness of pulp pad from slushed pulp shall be the basis of evaluation.

Pro rata Deduction

1. Brightness

Brightness below 76% ISO will be accepted with the following pro-rata deduction.

For every 0.1% ISO shortfall in Brightness 0.2% deduction in payment is applicable up to 74.0%ISO Brightness. Below 74.0%ISO rejection.

2. Moisture

Moisture above 12.0% will be accepted with the following pro-rata deduction.

12.1%-15.0% prorate deduction of 0.15% for every 0.1% moisture above 12%

Above 15.0 % rejection.

3. Out throws/Paper & Board detrimental to production

Out-throws shall be understood to be all papers that are so manufactured or treated or are in such form as to be unsuitable for consumption as the grade specified. These include:

- ❖ Bituminized Board
- ❖ Carbon paper
- ❖ Parchment and grease proof paper

- ❖ Wet strength Paper
- ❖ Waxed Paper
- ❖ Brown packaging materials, e.g. kraft liner, and colored paper

4. Prohibitive materials/Non Paper components

The presence of prohibitive materials/non-paper components more than the specified limits causes damage to the equipment, interruptions to production, or reduce quantum of finished product and hence not permitted beyond the limits specified. The prohibitive materials/non-paper components include:

- ❖ Metal
- ❖ Plastic and laminated material
- ❖ String, ropes
- ❖ Glass
- ❖ Textiles
- ❖ Wood
- ❖ Sand and building material
- ❖ Synthetic material
- ❖ Synthetic papers
- ❖ Pressure sensitive adhesives (PSA), binding glue, window envelopes
- ❖ Plastic foils
- ❖ Aluminium foils
- ❖ CDs/DVDs